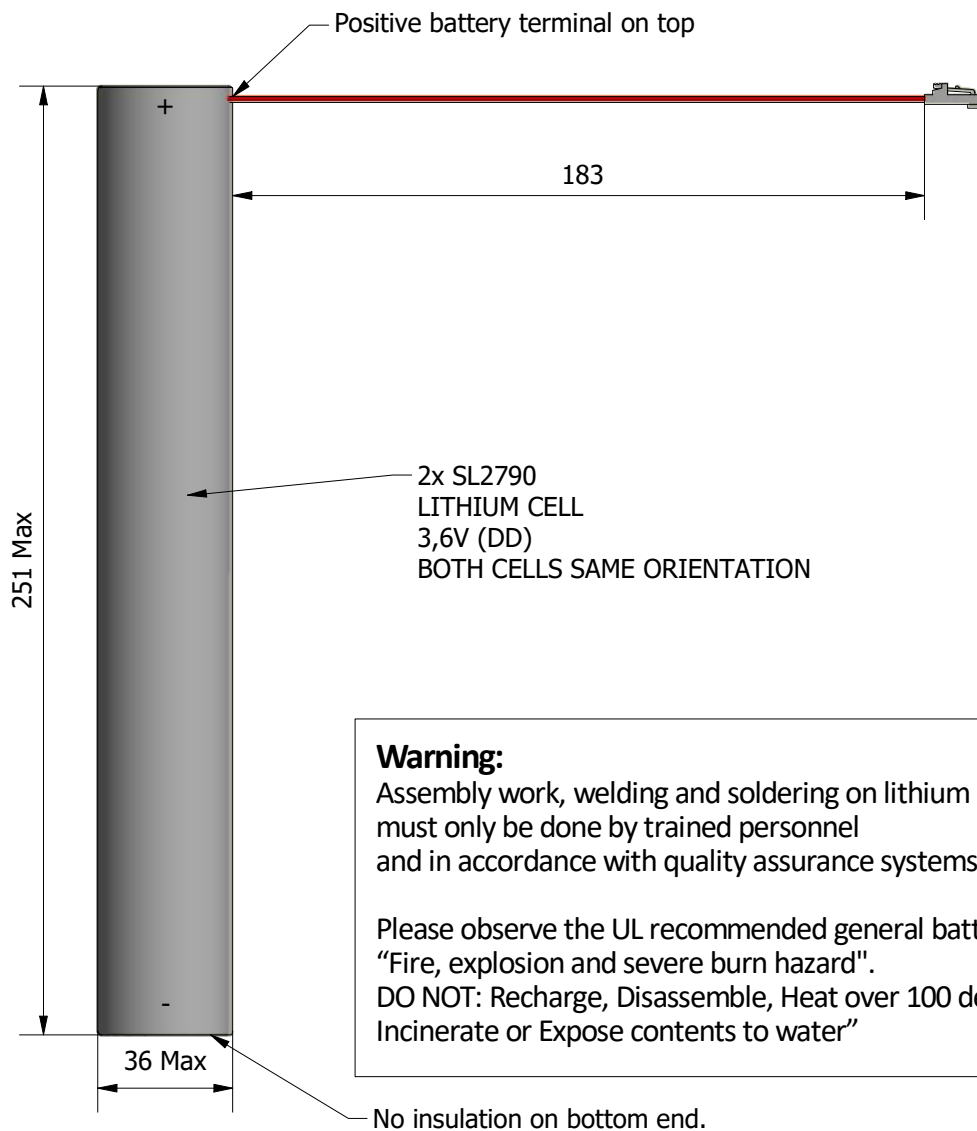


**Flåtnes Elektro-Mek AS**

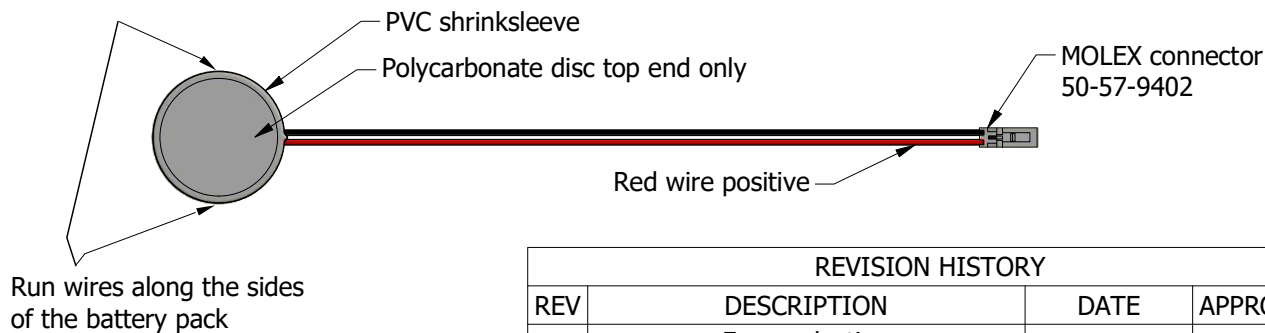
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THIS DOCUMENT MUST NOT BE COPIED WITHOUT OUR WRITTEN PERMISSION, AND THE CONTENTS THEREOF MUST NOT BE IMPARTED TO A THIRD PARTY NOR BE USED FOR ANY UNAUTHORIZED PURPOSE. CONTRAVENTION WILL LEAD TO PROSECUTION.  
Flåtnes Elektro-Mek AS, STOKKE - NORWAY



**Warning:**  
Assembly work, welding and soldering on lithium primary cells must only be done by trained personnel and in accordance with quality assurance systems.

Please observe the UL recommended general battery label warnings:  
"Fire, explosion and severe burn hazard".  
DO NOT: Recharge, Disassemble, Heat over 100 degC, Incinerate or Expose contents to water"



REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	For production	17.11.2017	PO
B	Polycarbonate disc both ends	30.05.2018	PO
C	Polycarbonate disc to end only	23.10.2018	PO

MATERIAL 470112510				Engineering <b>Flåtnes Elektro-Mek AS</b>	
TREATMENT				Flåtnes Elektro-Mek AS, tegn nr.	
PROJECT	DESIGNED BY PO	DRAWN BY OCD	SCALE 1:1	Kunde <b>ebm-papst AS</b>	
DATE 23.10.2018	CHECKED BY	SHEET SIZE A4	PROJECTION 		
TITLE THELMA BIOTEL 3,6V DD CELL 1S2P BATTERY				ASSEMBLY	
				DRAWING NUMBER <b>470112510</b>	REV. <b>C</b>
TOLERANCING ACCORDING TO ISO 8015 PERMISSIBLE DEVIATION FOR NON-TOLERANCED DIMENSIONS: MEDIUM ISO 2768-1				PART NUMBER	